NME1250R SERVICE PARTS

This parts list contains the part numbers and descriptions of the service parts for the NME1250R remote ice machine.

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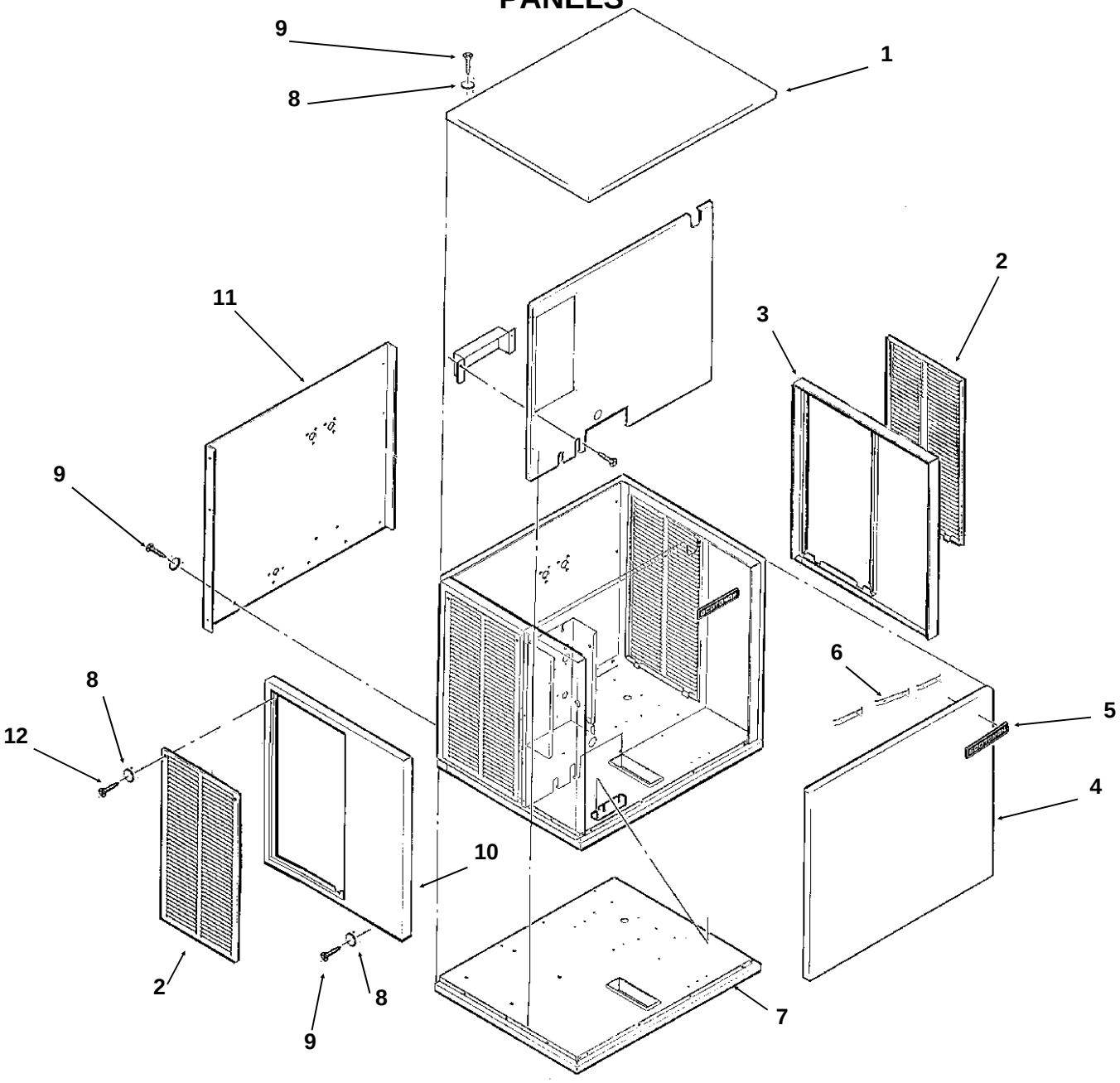
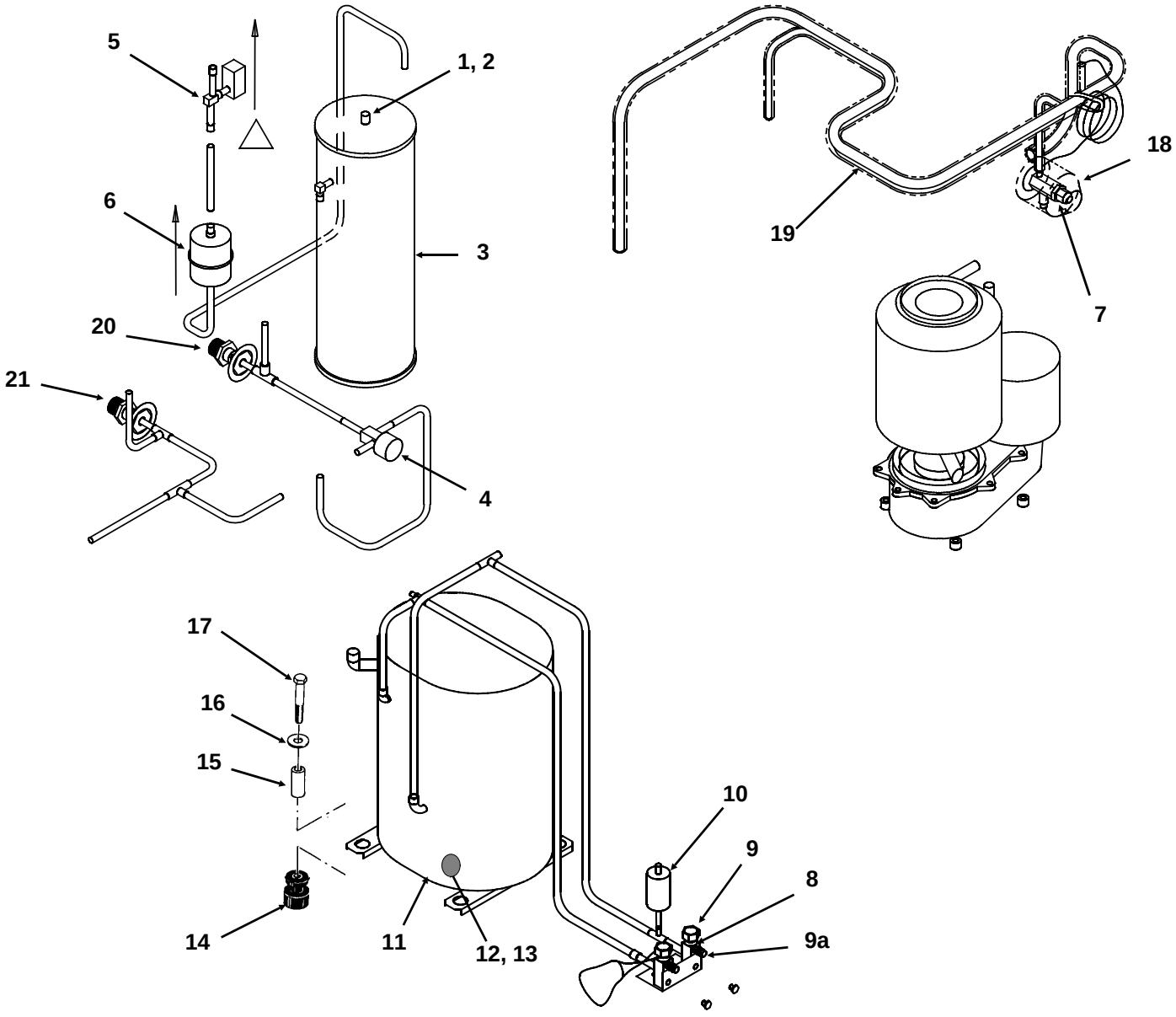
NME1250R SERVICE PARTS
PANELS



ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	A32159-001	Top Panel sandalwood
	A32159-015	Top panel, gray
	A32159-002	Top Panel Stainless
2.	A32161-001	Service Panel sandalwood
	A32161-015	Service panel, gray
	A33946-002	Service Panel for S.S.
3.	A32162-001	Right End Panel sandalwood
	A32162-015	Right end panel, gray
	A32162-002	Right End Panel S.S.
4.	A32160-001	Front Panel sandalwood
	A32160-015	Front panel, gray
	A32160-002	Front Panel S.S.
5.	15-0711-01	Emblem for sandalwood
	15-0808-01	Emblem for stainless or gray
6.	03-0271-00	Clip For Emblem (3)
7.	A35955-001	Base Assembly
8.	03-1417-27	Washer
9.	03-1531-01	Screw
10.	A32163-001	Left End Panel sandalwood
	A32163-015	Left end panel, gray
	A32163-002	Left End Panel S.S.
11.	A32201-003	Back Panel SS
	A32201-015	Back panel, gray
	A32201-001	Back panel, sandalwood
12.	03-1404-12	Screw

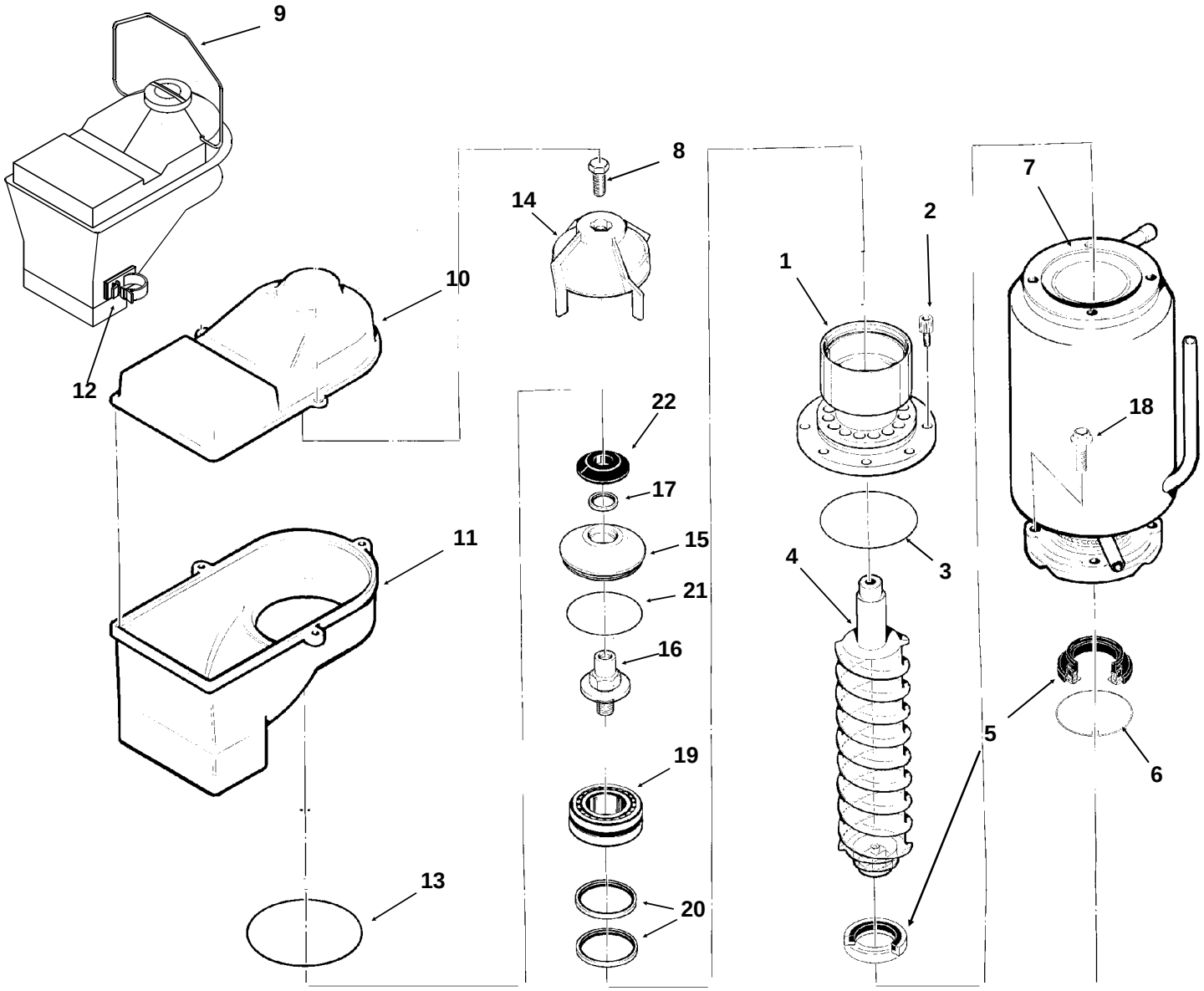
NME1250R SERVICE PARTS
REFRIGERATION



ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	03-1406-13	Nut
2.	03-1410-06	Washer
3.	16-0761-01	Receiver
4.	11-0422-25	Lo Temp Valve
5.	12-2135-02	Liquid Line Valve
6.	02-3319-02	Drier
7.	11-0482-21	Thermo. Exp. Valve
8.	16-0832-20	Access valve
9.	16-0832-02	Stem cap
9a	16-0832-03	Core cap
10.	11-0485-21	High Press. Switch
11.	18-8726-23	Compressor 208-230/60/1 (includes item 12)

ITEM NUMBER	PART NUMBER	DESCRIPTION
12.	12-2308-01	Heater
13.	no number	clip
14.	18-2200-28	Grommet
15.	18-2200-27	Sleeve
16.	03-1407-07	Washer
17.	03-1405-20	Bolt
18.	A31961-020	TXV insulation
19.	no number	Suction line
20	16-0850-03	Quick connect, 3/8
21	16-0850-01	Quick connect, 1/2"
Not shown, parts to attach receiver:		
	03-1645-01	Screw
	03-1417-09	Washer
	A31801-002	Lower Bracket

NME1250R SERVICE PARTS
EVAPORATOR

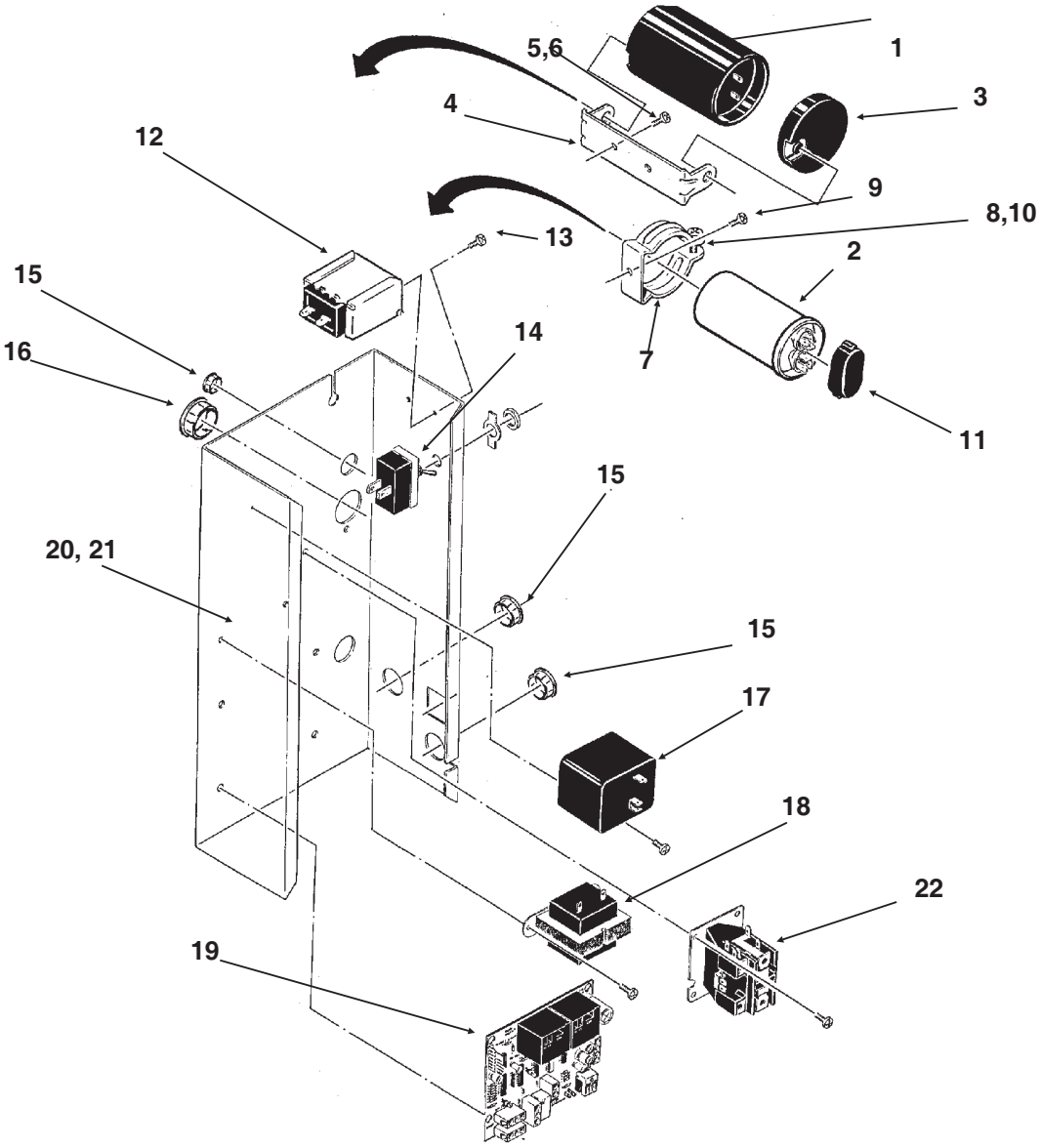


ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	A32900-020	Breaker & bearing
2.	03-1544-08	Soc. head Screw
3.	13-0617-45	O-ring
4.	A38071-022	Auger
5.	02-0929-23	Water Seal
6.	A32777-001	Ring, Water Seal
7.	A32890-020	Evaporator
8.	03-1405-52	Hex Cap Screw
9.	A34969-001	Bail clamp

Note: Evaporator is not available with internal parts.

ITEM NUMBER	PART NUMBER	DESCRIPTION
10.	02-2930-04	Ice Chute Cover
11.	02-2926-01	Ice Chute Body
12.	02-3268-01	Drain hose clip
13.	13-0617-52	O-ring
14.	02-3001-01	Ice Sweep
15.	02-3128-20	Breaker Cover
16.	08-0660-01	Auger Stud
17.	02-2978-01	Lip Seal
18.	03-1420-03	Cap screw
19.	A34559-020	Bearing
20.	02-2977-01	Lip Seal
21.	13-0617-54	O-Ring
22.	13-0871-01	Water Shed

NME1250R SERVICE PARTS
CONTROL BOX

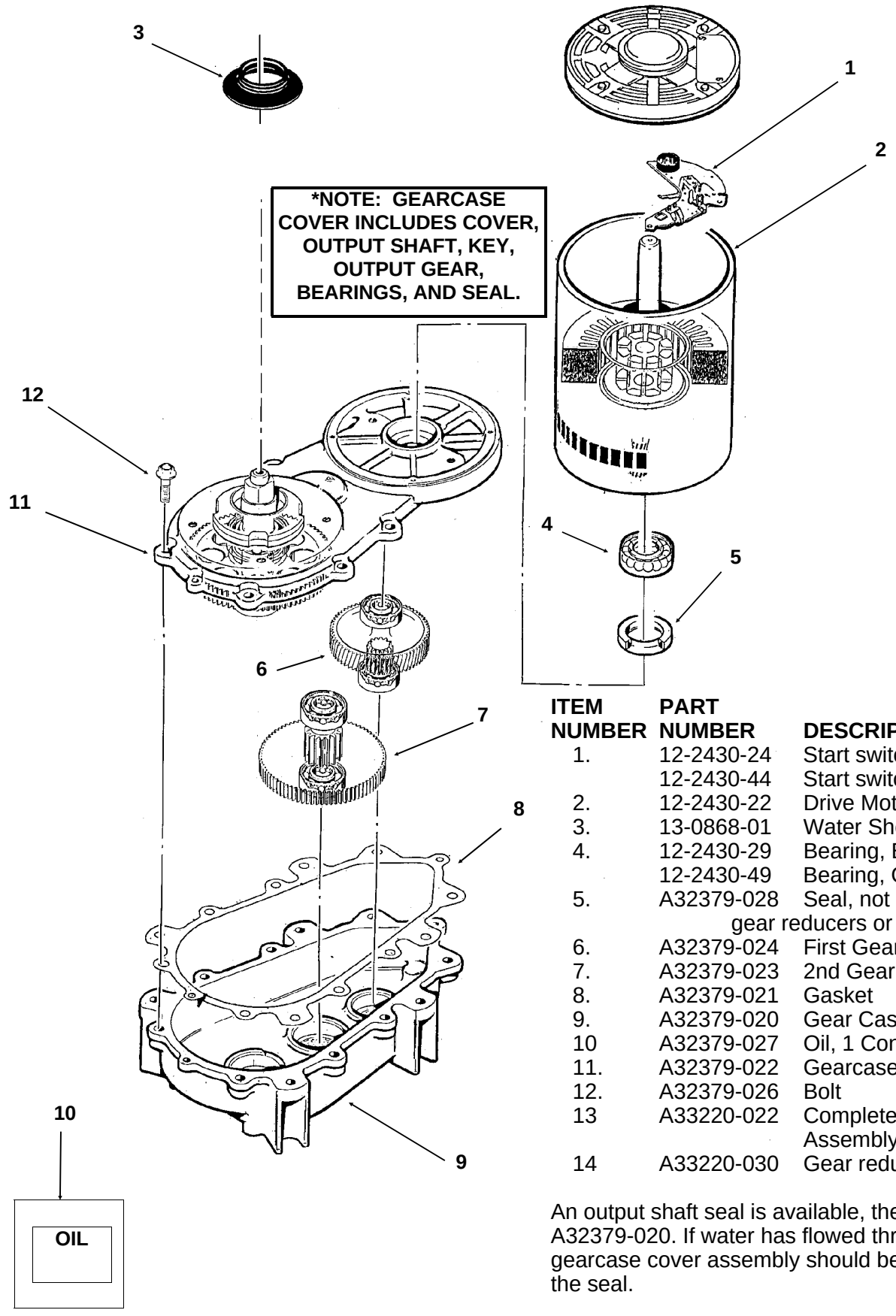


ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	18-1901-15	Start Capacitor
2.	18-1902-53	Run Capacitor
3.	18-4300-50	Start Capacitor Cap
4.	18-2200-39	Start Cap. Bracket
5.	03-1638-04	Screw
6.	03-1417-15	Lockwasher
7.	A32872-001	Run Cap. Bracket
8.	03-1652-02	Bolt
9.	03-1638-03	Screw
10.	03-0255-04	Wing Nut
11.	13-0666-00	Terminal Cover
12.	11-0420-24	Pump Down Control
13.	03-1403-02	Screw
14.	12-0426-01	Master Switch
15.	12-1213-10	Snap Bushing
16.	12-1213-11	Snap Bushing
17.	18-1903-33	Relay
18.	12-2285-22	Transformer
19.	A32976-022	Circuit Board
20.	No Number	Control Box
21.	A32896-001	Cont. Box Cover
22.	12-2469-02	1 Phase Contactor

NOT ILLUSTRATED

23.	12-2337-02	3 pin plug assy (safety circuit to circuit board)
24.	12-2340-01	4 pin plug assy (transformer to circuit board)

NME1250R SERVICE PARTS
GEARMOTOR

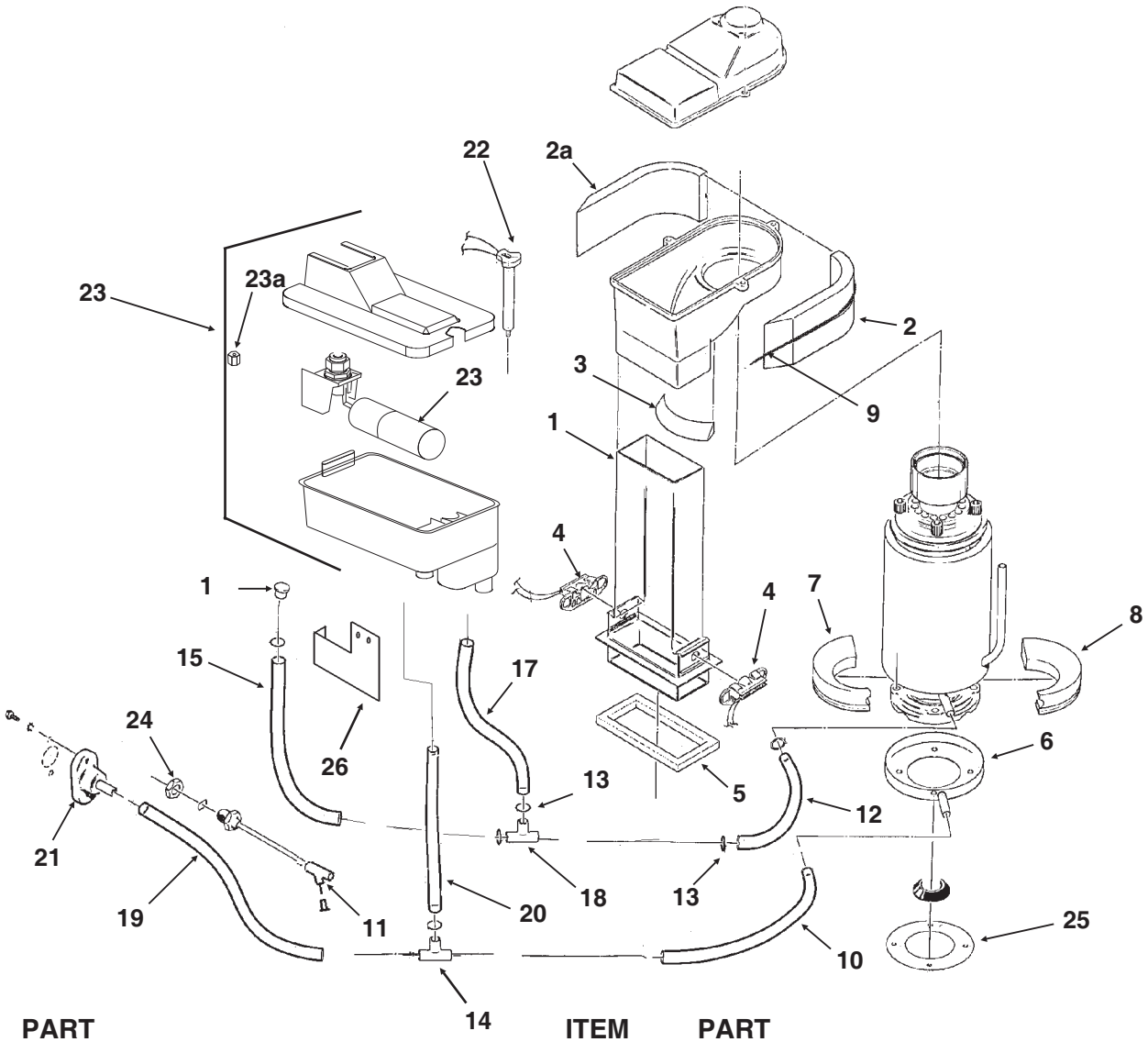


ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	12-2430-24	Start switch, Emerson
	12-2430-44	Start switch, GE split phase
2.	12-2430-22	Drive Motor 208-230 Volt
3.	13-0868-01	Water Shed.
4.	12-2430-29	Bearing, Emerson
	12-2430-49	Bearing, GE split phase
5.	A32379-028	Seal, not used in replacement gear reducers or covers after 2/2000
6.	A32379-024	First Gear & Bearing
7.	A32379-023	2nd Gear & Bearing
8.	A32379-021	Gasket
9.	A32379-020	Gear Case
10	A32379-027	Oil, 1 Container
11.	A32379-022	Gearcase Cover*
12.	A32379-026	Bolt
13	A33220-022	Complete Gearmotor Assembly. 208-230 v.
14	A33220-030	Gear reducer w/out motor

An output shaft seal is available, the part number is A32379-020. If water has flowed thru the seal, the gearcase cover assembly should be replaced, not just the seal.

NME1250R SERVICE PARTS

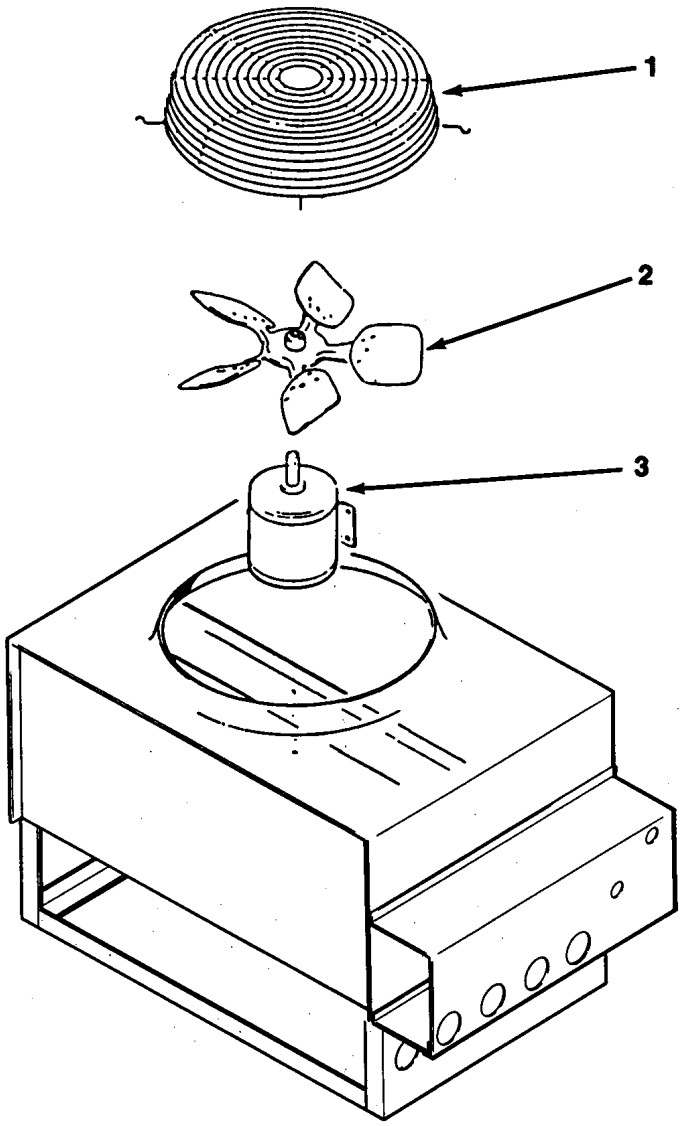
RESERVOIR, DRAINS, ICE CHUTE, ICE LEVEL SENSORS



ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	02-2929-04	Ice Chute Lower
2.	A32963-001	Insulation collar, top
2a	A32963-002	Insulation collar, top
3.	A33102-001	Insulation Collar Inside
4.	A37708-021	Ice level sensor set
5.	A32930-001	Chute Gasket
6.	A37705-021	Drip Pan
7.	A32962-001	Insulation Collar Bottom
8.	A32962-002	Insulation Collar Bottom
9	A35419-020	Strap kit
10.	13-0079-03	Hose 9" Order By Ft.
11.	16-0162-00	Strainer
12.	A33203-001	Preformed Hose
13.	02-2814-08	Hose Clamp
14.	16-0670-01	Tee
15.	13-0674-06	Tube, 11" Order By Ft.

ITEM NUMBER	PART NUMBER	DESCRIPTION
16.	13-0840-01	Plug
17.	13-0674-06	Tube, 9" Order By Ft.
18.	16-0670-02	Tee
19.	13-0079-03	Tube, 18" Order By Ft.
20.	13-0079-03	Tube, 12" Order By Ft.
21.	A32282-004	Drain
22.	A33101-022	Thermo Probe
23.	02-3266-01	Float & Reservoir complete
23a	02-3266-03	Seat/plunger
23b	02-3266-02	Float valve
24.	03-1394-01	Pal Nut
25.	13-0704-00	Drip pan gasket
26	A35956-001	Reservoir bracket

NME1250R SERVICE PARTS
REMOTE CONDENSER



RCE651-32A or RCE652-32A

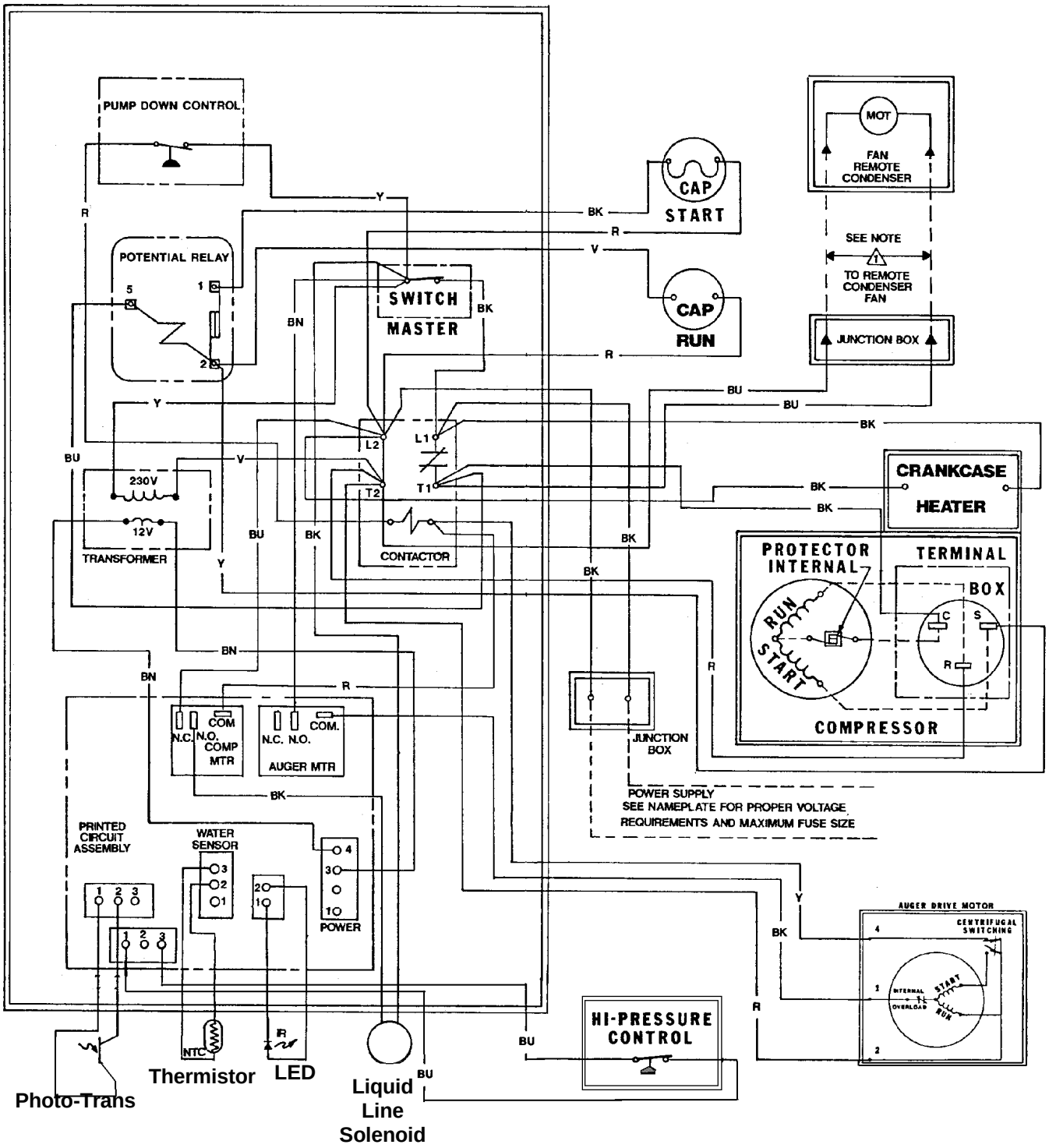
ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	02-2618-01	Fan Guard
2	18-6304-01	Fan Blade
3.	18-5301-01	Fan Motor
For precharged line set:		
	16-1057-01	Female coupling (3/8")
	16-1057-02	Female coupling (1/2")

ERC201 or ERC402

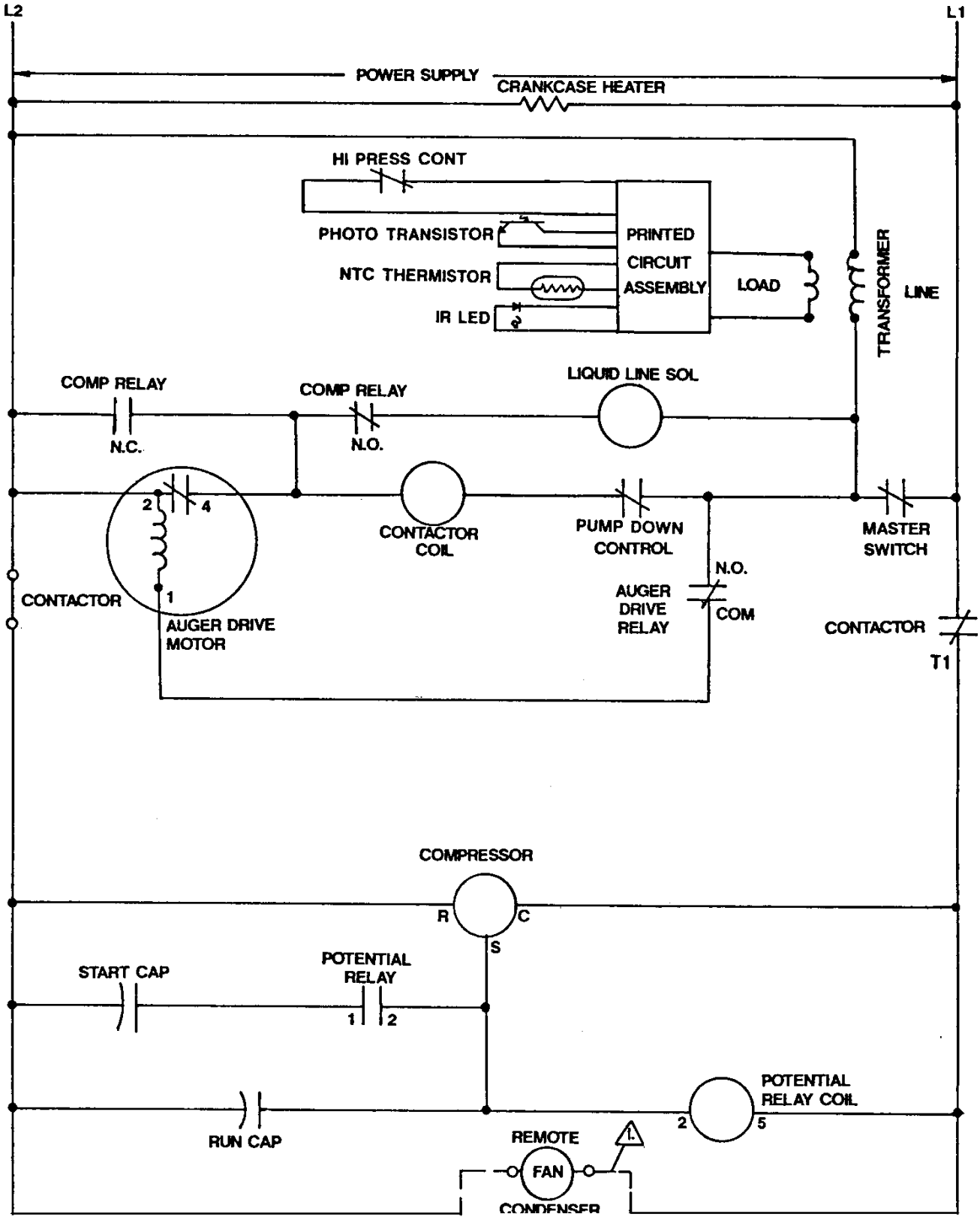
ITEM NUMBER	PART NUMBER	DESCRIPTION
1	02-3575-01	Fan guard
2	18-8800-01	Fan blade
3	18-8796-32	Fan motor

NME1250R SERVICE PARTS
Component Layout Diagram

208-230/60/1



NME1250R SERVICE PARTS
Schematic Diagram



USE COPPER CONDUCTORS ONLY THIS UNIT MUST BE GROUNDED

All Controls Shown in Normal Ice Making Mode

Note: Dashed lines indciate field wiring which must be installed in accordance with the National Electric Code Using a Minimum of 14 ga. awg. wire.